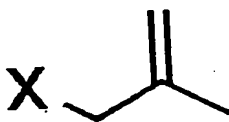


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ABSTRACT OF THE DISCLOSURE

10 The invention relates to (1S)-1-isobutoxymethyl-3-methylbutylamine useful as an intermediate in the synthesis of sodium (2S,3S)-3-[[(1S)-1-isobutoxymethyl-3-methylbutyl] carbamoyl] oxirane-2-carboxylate and a process for production thereof. The process comprises reacting L-leucinol with a compound represented by the following
15 formula in the presence of a base and reducing the obtained (1S)-1-(2-methyl-2-propenoxymethyl)-3-methylbutylamine:

20



[in which X is a leaving group].